

EC TYPE-EXAMINATION CERTIFICATE: 2086

Product description: - Industrial Hard Hat

Product identification: - KELSH-01
With slider and ratchet harness options
Mandatory requirements only
Size range 54 – 62cm

Manufacturer: - Ferney Group
Amperestraat 15
1704 SM Heerhugowaard
Holland

When assessed and examined against harmonised standard EN397:1995 + A1:2000 is found to be in conformity with Council Directive 89/686/EEC and associated amendments, relating to personal protective equipment.

Signed  Date: 31st August 2010

K J Warren, Manager, Certification Services

For and on behalf of INSPEC International Ltd.
56 Leslie Hough Way, Salford, Gt Manchester M6 6AJ
England (Notified Body No: 0194)

certificate invalid
if not embossed

For terms and conditions of issue, see page 2

Terms and Conditions

Reference Documents: -

- | | | | |
|------|--------------------------|---|-------------------------|
| i) | Test Reports | - | 1.10.02.17 & 1.10.08.46 |
| ii) | Technical File | - | TF/2086 |
| iii) | Test and Inspection Plan | - | INSPEC STD dated 100409 |

Conditions attached to the issue of this certificate:

- i) Marking and instructions have been assessed in the English language only. It is the Manufacturers/Authorised Representatives responsibility to obtain and supply language versions acceptable to the country where the product is to be sold.
- ii) Any changes to the product, technical file or quality manual/quality plan shall be immediately notified to INSPEC.
- iii) The Manufacturer/Authorised Representative shall comply at all times with INSPEC's Regulations governing CE Product Certification.
- iv) This Certificate remains the property of INSPEC and may be withdrawn if any of the conditions attached to its issue are not complied with.

CERTIFICATION INDEX

Item	Status	Issued	Amendment
Pages 1 – 3	Valid	100831	Initial Issue



**Type Examination Certificate No. 2086
INSPEC Technical File Index**

Test Reports: * 1.10.02.17 & 1.10.08.46

Test and Inspection Plan: * Dated 9th April 2010

General Assembly Drawing/ as per Photographs & Product Drawings

Product Description: *

Component/Material List: * Dated 9th April 2010

Information to Users: ✓

Material Declaration: Dated 9th April 2010

Signature:

Date: 31st August 2010

NOTE: Documents stamped by INSPEC have only been assessed for compliance with the requirements of the specified standard(s) and the PPE Directive; any further statements or claims made within the stamped documents are not endorsed or covered by INSPEC.

* Reference or similar required.

PRIMARY COMPONENTS/MATERIAL LIST AND SAMPLE SUBMISSION

Product Group: Industrial Helmets Standard: EN397:1995

Model/Product Family: KELSH-01 industrial safety helmets

COMPONENT (WHERE APPLICABLE)	MATERIAL TYPE PLUS GRADE OR REFERENCE
Shell	ABS
Cradle base	PE
Cradle straps	PE
Chinstrap Material	Fabric
Headband	Cow leather
Chinstrap buckles, adjusters etc.	PE
Others (Company to List)	

MATERIAL

INSPEC

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NO. 1

List below any components that have either been previously tested or are covered by an existing certificate:

COMPONENT	CROSS REFERENCE
All components except for the shell: cradle base, cradle straps, chinstrap, chinstrap buckle, adjusters etc.	Helmets previously certified

SAMPLE SUBMISSION (WHERE APPLICABLE)
Quantity Submitted 5
Test House International Institute of Metrology, P. R. China
State Optional Clauses NONE
Additional Details/Comments - NONE

Material Declaration: "The material and parts named above are not known to cause adverse affect to user hygiene or health, nor are likely to cause irritation, during normal use"

Signed: Name: Gijs van der Wateren Date: 9th April 2010

Company Name & Address: Ferney Group BV.
Amperestraat 15, Heerhugowaard 1704 SM, The Netherlands

NOTE: company to complete all applicable sections marked with an X

Label KELSH-01

INSPEC

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NO. 1

For adequate protection this helmet must fit or be adjusted to the size of the user's head.

The helmet is made to absorb the energy of a blow by partial destruction or damage to the shell and the harness and even though such damage may not be readily apparent, any helmet subjected to severe impact should be replaced.

The attention of users is also drawn to the danger of modifying or removing any of the original component parts of the helmet, other than as recommended by the helmet manufacturer. Helmets should not be adapted for the purpose of fitting attachments in any way not recommended by the helmet manufacturer.

Do not apply paint, solvents, adhesives or self-adhesive labels, except in accordance with instructions from the helmet manufacturer.

Test Report

No. : KA/2008/C1931 Date : 2009/01/06

Page : 1 of 6

CHI MEI CORPORATION
 59-1 SAN CHIA, JEN TE TAINAN COUNTY, TAIWAN



The following sample(s) was/were submitted and identified by/on behalf of the client as :

Sample Description : ACRYLONITRILE-BUTADIENE-STYRENE COPOLYMER
 Style/Item No. : POLYLAC® PA-709
 Sample Receiving Date : 2008/12/22
 Testing Period : 2008/12/22 TO 2009/01/06

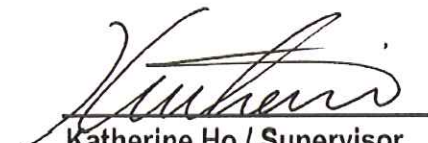
Test Requested : In accordance with the RoHS Directive 2002/95/EC, and its amendment directives.

Test Method : With reference to IEC 62321:2008
 Procedures for the Determination of Levels of Regulated Substances in Electrotechnical Products.

- (1) Determination of Cadmium by ICP-AES.
- (2) Determination of Lead by ICP-AES.
- (3) Determination of Mercury by ICP-AES.
- (4) Determination of Hexavalent Chromium for non-metallic samples by UV/Vis Spectrometry.
- (5) Determination of PBB and PBDE by GC/MS.

Test Result(s) : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted samples, the test results are **compliant with** the limits of RoHS Directive 2002/95/EC and its subsequent amendments.


 Katherine Ho / Supervisor
 Signed for and on behalf of
 SGS Taiwan Limited

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CHI MEI CORPORATION
59-1 SAN CHIA, JEN TE TAINAN COUNTY, TAIWAN



Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result	MDL	RoHS Limit
		No.1		
Cadmium (Cd)	(1)	n.d.	2	100
Lead (Pb)	(2)	n.d.	2	1000
Mercury (Hg)	(3)	n.d.	2	1000
Hexavalent Chromium Cr(VI) by alkaline extraction	(4)	n.d.	2	1000
Sum of PBBs		n.d.	-	1000
Monobromobiphenyl		n.d.	5	-
Dibromobiphenyl		n.d.	5	-
Tribromobiphenyl		n.d.	5	-
Tetrabromobiphenyl		n.d.	5	-
Pentabromobiphenyl		n.d.	5	-
Hexabromobiphenyl		n.d.	5	-
Heptabromobiphenyl		n.d.	5	-
Octabromobiphenyl		n.d.	5	-
Nonabromobiphenyl		n.d.	5	-
Decabromobiphenyl		n.d.	5	-
Sum of PBDEs	(5)	n.d.	-	1000
Monobromodiphenyl ether		n.d.	5	-
Dibromodiphenyl ether		n.d.	5	-
Tribromodiphenyl ether		n.d.	5	-
Tetrabromodiphenyl ether		n.d.	5	-
Pentabromodiphenyl ether		n.d.	5	-
Hexabromodiphenyl ether		n.d.	5	-
Heptabromodiphenyl ether		n.d.	5	-
Octabromodiphenyl ether		n.d.	5	-
Nonabromodiphenyl ether		n.d.	5	-
Decabromodiphenyl ether		n.d.	5	-

TEST PART DESCRIPTION:

NO.1 : NATURE ACRYLONITRILE-BUTADIENE-STYRENE COPOLYMER

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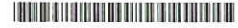
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CHI MEI CORPORATION
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- Note :
1. mg/kg = ppm ; 0.1wt% = 1000ppm
 2. n.d. = Not Detected
 3. MDL = Method Detection Limit
 - 4 The exemption of DecaBDE in polymeric application according 2005/717/EC was overruled by the European Court of Justice by its decision of 01.04.2008. Subsequently DecaBDE will be included in the sum of PBDE after 01.07.2008
 5. "-" = Not Regulated

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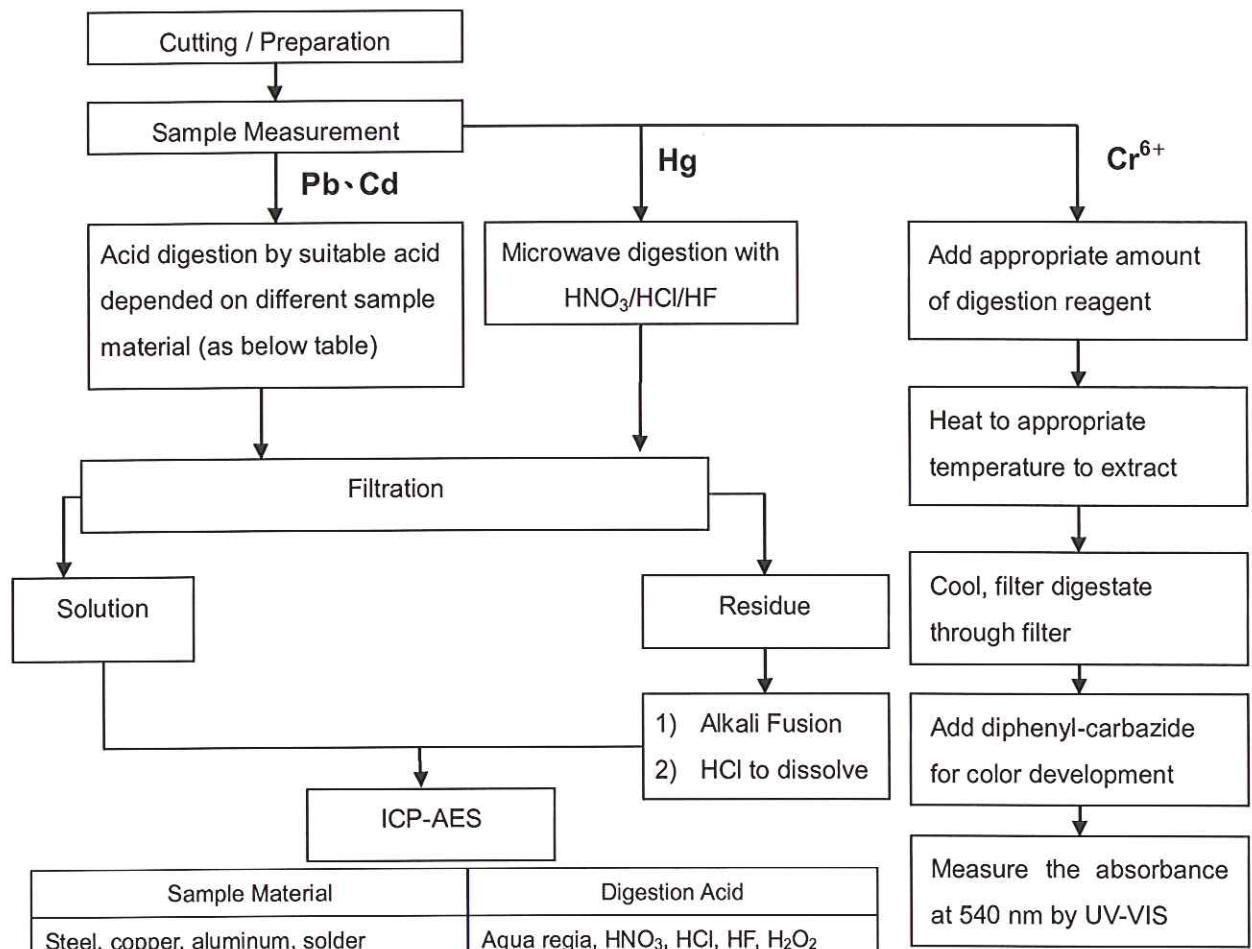
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- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr6+ test method excluded)
- 2) Name of the person who made measurement: Hungming Li
- 3) Name of the person in charge of measurement: Ray Chang

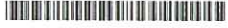


Sample Material	Digestion Acid
Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Any acid to total digestion

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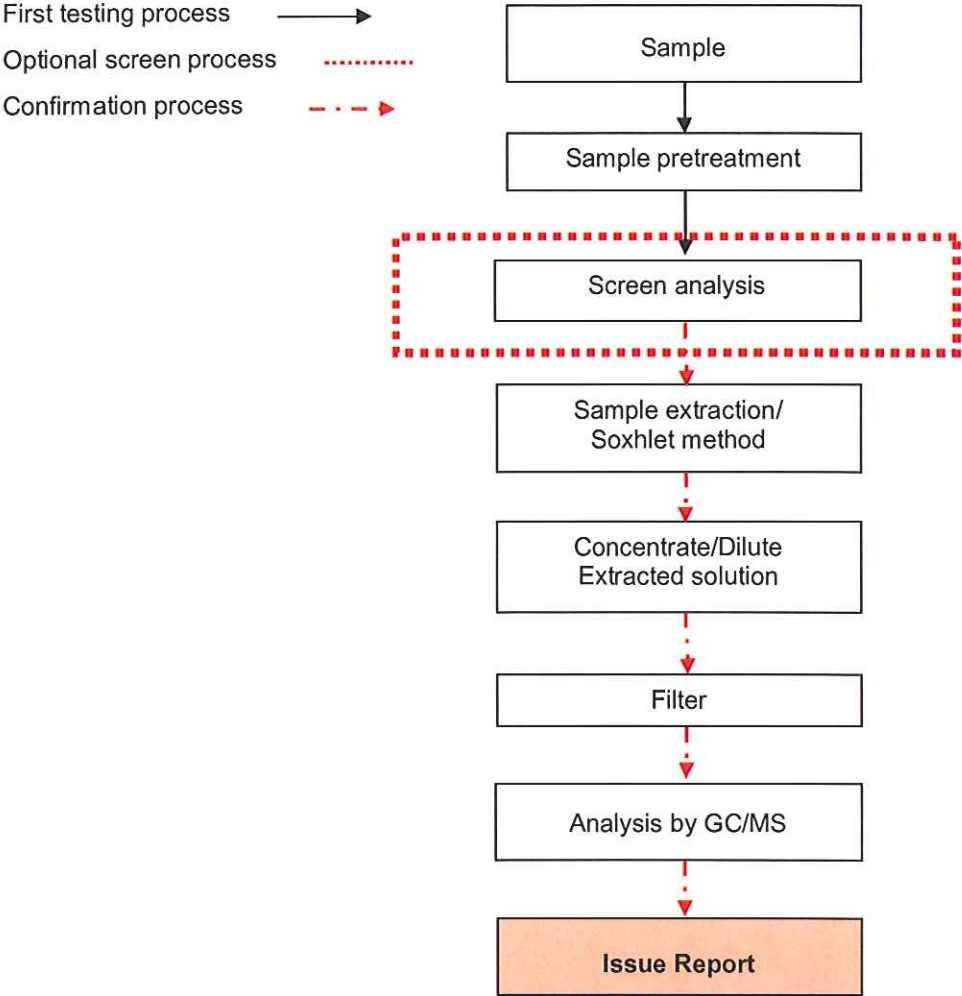
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 59-1 SAN CHIA, JEN TE TAINAN COUNTY, TAIWAN



PBB/PBDE analytical FLOW CHART

- 1) Name of the person who made measurement: Anson Tsao
- 2) Name of the person in charge of measurement: Ray Chang



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CHI MEI CORPORATION

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** End of Report **

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3 1 AUG 2010

NO. 1

E56070

QMFZ2 Component - Plastics

Friday, October 24, 2003

CHI MEI CORPORATION

59-1 SAN CHIA JEN TE TAINAN HSIEN TAIWAN

Material Designation: **PA-709**

Product Description: Acrylonitrile Butadiene Styrene (ABS), designated "Polylac" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
ALL	1.5	HB	4	0	60	60	60	-	-
	3.0	HB	4	0	60	60	60	-	-

CTI: 1 IEC CTI: - HVTR: 0 D495: 6 IEC Ball Pressure (°C): -

Dielectric Strength (kV/mm): -
ISO Tensile Strength (MPa): -
ISO Tensile Impact (kJ/m²): -

Volume Resistivity (10⁹ohm-cm): -
ISO Flexural Strength (MPa): -
ISO Izod Impact (kJ/m²): -

Dimensional Stability(%): -
ISO Heat Deflection (°C): -
ISO Charpy Impact (kJ/m²): -

Report Date: 6/23/1983

Underwriters Laboratories Inc®

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in components and parts of end-product devices and appliances, where the acceptability of the combination is determined by

ULI.



CHI MEI CORPORATION

59-1 SAN CHIA, JEN TE, TAINAN COUNTY, TAIWAN R.O.C. TEL: 886-6-266-5000, FAX: 886-6-266-5555~7

General Purpose ABS, POLYLAC[®] PA-709

INSPEC

VIW

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NO. 1

Typical Characteristics

Properties	Test Method	Test Condition	Unit	PA-709
Tensile Strength	ASTM D638	1/8", 6 mm/min	Kg/cm ² (lb/in ²)	400(5670)
Tensile Elongation	ASTM D638	1/8", 6 mm/min	%	40
Flexural Strength	ASTM D790	1/4", 2.8 mm/min	Kg/cm ² (lb/in ²)	640(9070)
Flexural Modulus	ASTM D790	1/4", 2.8 mm/min	Kg/cm ² (lb/in ²)	23000(320000)
Izod Impact Strength (Notched)	ASTM D256	1/4", 23°C	Kg-cm/cm(ft-lb/in)	40(7.4)
		1/8", 23°C	Kg-cm/cm(ft-lb/in)	45(8.4)
Melt Flow Index	ASTM D1238	200°C, 5Kg	g/10min	0.5
Hardness	ASTM D785	1/2"	R Scale	102
Specific Gravity	ASTM D792	23°C	-	1.03
Vicat Softening Temp	ASTM D1525	1/8", 50°C /hr	°C (°F)	105(221)
H.D.T Annealed(85°C X8hr) Unannealed	ASTM D648	1/4", 120°C /hr	°C (°F)	99(208)
				88(190)
Flammability	UL 94	-	-	1/16"HB

The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555



CHI MEI CORPORATION

59-1 SAN CHIA, JEN TE, TAINAN COUNTY, TAIWAN TEL: 886-6-266-5000, FAX: 886-6-266-5555~7 1/2(A-GHE)

Material Safety Data Sheet

November 8, 2005 VIW

Product Name : Polylac[®] PA-707 PA-757 PA-757N PA-717C PA-727 PA-747 PA-709

1. COMPANY IDENTIFICATION

Company	Chi Mei Corporation	
Address	59-1, San Chia, Jen Te Village, Tainan County, Taiwan, ROC.	
Information Phone No.	886-6-2663000	Ext.1361 (Market & Business Development)
Emergency Phone No.	886-6-2663000	Ext.1361 (Market & Business Development)
Fax No.	886-6-2667981	

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2. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation	Substance
Chemical Name	Acrylonitrile-Butadiene-Styrene Copolymer
Content	> 98% (Additives ≤ 2%)
Formula	(C ₃ H ₃ N, C ₄ H ₆ , C ₈ H ₈) _x
CAS No.	9003-56-9
Impurities Contributing to Hazard	None

3. HAZARD IDENTIFICATION

Most Important Hazards	None
Adverse Human Health Effects	None
Environmental Effects	None
Physical and Chemical Hazards	None

4. FIRST AID MEASURES

Inhalation	In case of gases evolving from melted resin, move subject to fresh air. Treat symptomatically.
Skin Contact	In case of pellets or powder, wash with water. In case of melt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice.
Eye Contact	In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain. In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary.
Ingestion	Induce vomiting. Rinse mouth with water. Seek medical advice if necessary.

5. FIRE-FIGHTING MEASURES

Extinguishing Media	Water, Foam, Dry chemical powder
Special Fire-Fighting Procedure	Self contained breathing apparatus
Fire and Explosion Hazards	None

6. ACCIDENTAL RELEASE MEASURES

Methods for Cleaning up	Recovery if not contaminated or Disposal
Personal Precautions	Pellets or powder remained on ground may cause slipping
Environmental Precautions	Gather pellets and powder thoroughly to avoid birds or fishes taking from draining water.

7. HANDLING AND STORAGE

Handling	Prevent from fire around handling area. Maintain good housekeeping standards to prevent accumulation of dust. To avoid dust explosion resulting from the existence of powder, electrostatics eliminators and grounding should be fixed to such equipment as air transferring pipes, bag filters and hoppers. Use electrically conductive filters for bag filters.
Storage	Keep the materials at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Fire is inhibited around storage area.



CHI MEI CORPORATION

59-1 SAN CHIA, JEN TE, TAINAN COUNTY, TAIWAN

TEL: 886-6-266-5000, FAX: 886-6-266-5555~7 2/2(A-GHE)

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Threshold Limit Value		Not determined
Ventilation		Necessary to exclude dust, fumes and gases.
Personal Protection	Eye	Wear safety glasses for general purpose. Wear chemical goggles for cleaning molding machines.
	Respiratory	Wear masks for cleaning molding machines.
	Gloves	Necessary for handling melted resin.

INSPEC

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NO. 1

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Off white pellets
Melting Temperature	Softening above 100°C
Solubility	Insoluble in water
Specific Gravity	1.03 ~ 1.10

10. STABILITY AND REACTIVITY

Flammability	Yes
Flash Point	404 °C
Auto-ignition Temperature	466 °C
Reactivity with Water	No
Stability	Stable and non-reactive under normal handling and storage condition.
Dust Explosion	Possible if powder exists. Explosion data for powder (< 145 mesh) Lower explosion limit 45 g/m ³ Minimum ignition energy 3.6 mJ Maximum explosion pressure 7 × 10 ⁵ Pa Maximum pressure increase rate 3.2 × 10 ⁷ Pa/S
Thermal Decomposition Gases	CO, HCN, AN, SM and NO
Combustion Energy	3.53 × 10 ⁷ J/kg (8424 Kcal/kg)

11. TOXICOLOGICAL INFORMATION

Irritation	Fumes or vapors generated from decomposing resin may be irritant to eyes.
Acute oral toxicity (LD50)	Not determined
Mutagenicity	Not determined

12. ECOLOGICAL INFORMATION

To avoid being taken by ocean species or birds, disposal of the waste to the ocean and water sources is inhibited.

13. DISPOSAL CONSIDERATIONS

Controlled incineration or landfill according to local, state or national laws and regulations concerning health and pollution.
Inadequate incineration may generate toxic gases such as CO, HCN, AN and SM.

14. TRANSPORT INFORMATION

Not classified

15. REGULATORY INFORMATION

Not available

16. OTHER INFORMATION

None



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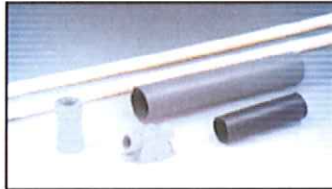
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- ∴ [ASA RESIN](#)



PA-709

ABS RESIN ∴ General Purpose Grade ∴



Specificity :

Super high impact strength, excellent property under low temperature.

Applications :

Water carrier accessories / front cover and guard cover for automobile / Fender of motorcycle/ extrusion piping / helmet.

Characteristics :

Typical Properties	Test Method	Units	PA-709
Tensile Strength	ASTM D-638	kg/cm ²	400
Flexural Strength	ASTM D-790	kg/cm ²	640
IZOD Impact Strength	ASTM D-256	kg-cm/cm	45
Vicat Softening Temp.	ASTM D-1525	φXC	105
Melt Flow Index	ASTM D-1238	200φXC, 5kg g/10min (Cond.G)	0.5

Processing Guide :

- Pre-drying the resin for 2~3 hours at 80φXC.
- The injection temperature of barrel is among 180~230φXC.
- The mold temperature is about 30~70φXC.
- Do notretain the hot melt at the barrel for a long time between injection cycles.

Remarks :

It meets the requirements of UL, FDA, EN71, ENV1122, EPA 3050B and Japan High Polymer Center.

Documents Download :

[Material Safety Data Sheet](#)

[Typical Characteristics](#)

[Typical characteristics\(ISO standard\)](#)

[Processing Conditions](#)

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2009/11/21

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Chi Mei Industrial Factory was founded by Wen-Lung Hsu in Tainan City in 1953. It was one of the first plastic processing plants in Taiwan at that time and was well-known for its beautiful and durable plastic wares and toys. In 1960, Hsu established Chi Mei Industrial Company Ltd., (now as Chi Mei Corporation, Nov 1992), which was the first acrylic sheet manufacturer in Taiwan. Chi Mei Corporation's premier product ACRYPOLY® Acrylic Sheets, has achieved outstanding reputation among our customers, in quality, trust, and value. ACRYPOLYR was called the Acrylic Sheet of Taiwan, and Hsu became known as the "Father of Taiwan Acrylic". Chi Mei went on to become one of the top quality Acrylic sheet suppliers in the world within just ten years. The success of Chi Mei Corporation was the foundation for the Chi Mei Group.



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Industrial development in Taiwan is fast and progressive, and the demand for plastic raw material is great. In 1968, targeting the demand for Polystyrene(PS), Chi Mei set up the "Poly Chemical Co. Ltd.", a joint venture with Mitsubishi Petrochemical Corporation (now is Mitsubishi Chemical Corporation), and marketed a series of products: POLYREX® PS, KIBISAN® SAN(Styrene Acrylonitrile or AS) and POLYLAC® ABS(Acrylonitrile Butadiene Styrene), which became famous for top quality, competitive pricing, breakthrough manufacturing techniques, and innovative production equipment.

In 1985, in order to integrate resources, Chi Mei Corporation and Poly Chemicals merged, causing an increase in R&D, production, and sales. Chi Mei became the largest ABS/SAN manufacturer in the world. As KIBITON® TPE(Thermo Plastic Elastomer) resin and KIBIPOL® BR(Butadiene Rubber) resin have become industrial standards around the world, Chi Mei's POLYREX® PS series product has performed outstandingly, too. The ACRYREX® PMMA(PolyMethyl MethAcrylate) granulates and ACRYPOLY-BX® PMMA Extrusion Sheet, which were researched and developed in Chi Mei's R&D Department, have taken important places around the world.

“March Toward International Cooperation

Because of Chi Mei's experience in mass production techniques and its strong R&D capabilities, the Chi Mei Group has become an industrial leader. In 1999, the Chimei-Asahi Chemical Company was set up under a joint venture with Asahi Kasei Corp. of Japan. Asahi Kasei Corp. had spent more than 20 years researching the "non-phosgene melting process", which was the

breakthrough inventive PC(PolyCarbonate) manufacturing procedure that met high EP standards and saved energy. Chimei-Asahi Chemical successfully put this "non-phosgene melting process" into mass production and commercialization, and it provided Taiwan's electro-optical industries a much more competitive raw material source.

Developing Electronic Business

For more than 50 years, the Chi Mei Group has kept developing new technologies in the petrochemical field. In 1998, Chi Mei invested in the TFT-LCD(Thin Film Transistor-Liquid Crystal Display) and established the Chi Mei Optoelectronics Corp., which coordinated Taiwan's best technical team of researchers. In the following year, the first large size TFT-LCD panel was developed and won high praise in the industry. Furthermore, in 2001 the Chi Mei Group set up a joint venture with IBM in the International Display Technology Ltd. This not only enabled Chi Mei Optoelectronics to be competitive in technique, output capacity, and cost, but also had a doubling effect, increasing technique and marketing.



DIRECTIONS FOR USE **KELFORT SAFETY HELMET**



Congratulations with your purchase. With the Kelfort safety helmet you have bought a quality product which has been tested and approved according to the European Standard EN397:1995.

Use: Before the first use, you have to assemble the harness in the helmet. Push the fixation lip into the special grooves in the helmet. See pictures No 1 and 2. You can adapt the height of the helmet by adjusting the interior, as you can see in pictures No 3 and 4.

To get a perfect fit, you turn the neckband more or less tight with the help of the adjust button. See picture No5.

Maintenance: Maintenance of the helmet is very important. Bad maintenance can influence the life span negatively. For cleaning and disinfection of the helmet and the harness you can use only lukewarm water with soap and a soft cloth. Check the helmet regularly for damage. In case of serious damage you have to replace the product.

Retain original packaging or use equivalent packaging for protecting the helmet during transport.

Storing: If you do not use the helmet, then store this product in a preferably dark place at a moderate temperature. Avoid direct sunlight during storing, this will lengthen the life span considerably.

Life span: The life span of the helmet depends on the mechanical and chemical circumstances but also on the exposing to UV radiation. In case of serious mechanical or chemical damages you have to replace the product. UV radiation causes ageing of the material. The plastic breaks down gradually, depending on where and how the helmet is used. Avoid therefore direct sunlight when you do not use the helmet. Replace the helmet at least every 5 years (after production date). You can find the production date at the bottom of the flap at the front of the helmet.

Important information: Liquids and other substances that contain solvents and/or alcohol, can influence the strength negatively and therefore the protection. If you attach a label to the helmet you may only use water-, rubber- or acrylic-based glues. Avoid contact with paints. After a hard impact, you have to replace the helmet even if you can see no heavy damage at the exterior.

Do not change the original parts of the product and do not remove them, excepted when the manufacturer approves this. Do not change this product in order to place accessories in ways that are not recommended by the manufacturer. The materials of which this product is produced, can possibly cause an allergic reaction when they will come into contact with the skin of people sensitive to this.

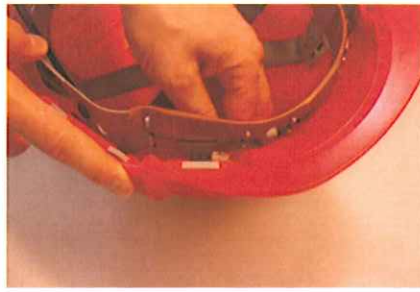
Packaging: the helmets are individually packed in a Polybag containing 1 helmet, 1 harness and user manual. 10 helmets are packed in a carton box. The box size is 72*28*25 cm (10pcs/ctn) G.W. 5kgs, N.W. 4kgs.

Test certificate issued by Inspec Certification Services, 56 Leslie Hough Way, Salford, Greater Manchester, M6 6AJ.

www.kelfort.nl
Ferney Group BV
Tel. +31 (0)72 5765000
Postbus 24, 1700 AA
Heerhugowaard
The Netherlands

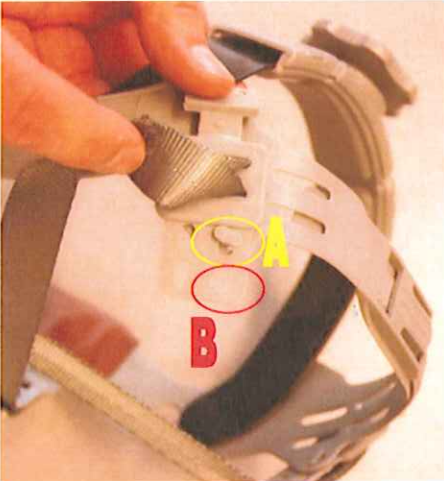


Picture 1



Picture 2

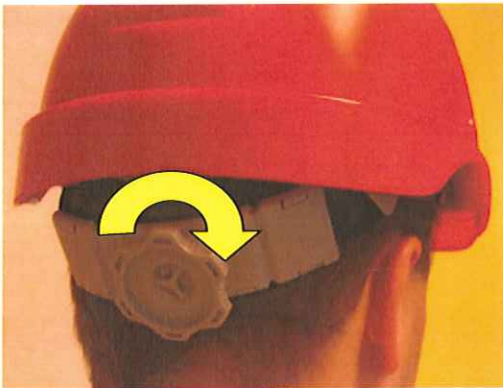
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Picture 3



Picture 4



Picture 5

Illustrative Guidance - Test and Inspection Plan

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Product - Industrial Helmets

Product Standard - EN397:1995

Company: Ferny Group BV

Issue Number / Date – 01 / 9th April 2010

Standard/Specification Clause	Sampling Plan	Sampling Frequency	Inspection/Test Authority
4.1 Construction	100%		In house
4.2 Ext. vert. distance	1	6 months	In house
4.3 Int. vert. distance	1	6 months	In house
4.4 Int. vert. clearance	1	6 months	In house
4.5 Horiz. distance	1	6 months	In house
4.6 Wearing Height	1	6 months	In house
4.7 Harness	1	6 months	In house
4.8 Chin Strap	1	6 months	In house
5.1.1. Shock Absorption *	15	per batch	In house
5.1.2 Penetration *	3	6 months	International Institute of Metrology P. R. China
5.1.3 Flame resistance *	1	6 months	International Institute of Metrology P. R. China
5.1.4 Chin strap anchorage *	1	6 months	International Institute of Metrology P. R. China
7 Marking	100%		In house
7 information to users.	1	6 months	In house

*** Conditioning regimes:**

- (i) Conditioning at -10 degrees Celsius
- (ii) Conditioning at +50 degrees Celsius
- (iii) Conditioning under wet conditions at 20 degrees Celsius
- (iv) UV conditioning at 20 degrees Celsius

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NO. 1

Dear Sir or Madam:

This letter is to confirm that we have taken the following corrective actions for the Marking and Labeling of the Kelfort safety helmet (article nr. KELSH-01).

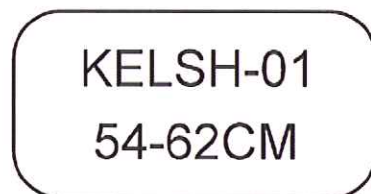
1. Production Date:

- The actual production date is 2010.01 and the arrowhead is also point to towards to 01 in the helmet samples.



2. Marking of article nr and size on the plastic harness

We will put the following standard marking on the plastic harness and it won't be changed.



3. Marking on the helmet

We will put the following standard marking on the helmet and it won't be changed.



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NO. 1

4. Label

We have put the following standard marking on the helmets and it won't be changed.

WARNING

For adequate protection this helmet must fit or be adjusted to the size of the user's head.

The helmet is made to absorb the energy of a blow by partial destruction or damage to the shell and the harness and even though such damage may not be readily apparent, any helmet subjected to severe impact should be replaced.

The attention of users is also drawn to the danger of modifying or removing any of the original component parts of the helmet, other than as recommended by the helmet manufacturer. Helmets should not be adapted for the purpose of fitting attachments in any way not recommended by the helmet manufacturer.

Do not apply paint, solvents, adhesives or self-adhesive labels, except in accordance with instructions from the helmet manufacturer.