



**SAFETY DATA SHEET**  
ULTRACUT EVO 250

Page: 1

Revision date: 24/10/2018

Revision No: 5

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name:** ULTRACUT EVO 250

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Use of substance / mixture:** Water miscible metalworking fluid

**1.3. Details of the supplier of the safety data sheet**

**Company name:** ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

**Tel:** +44 (0) 113 232 2700

**Fax:** +44 (0) 113 232 2740

**Email:** [customer-service@rocol.com](mailto:customer-service@rocol.com)

**1.4. Emergency telephone number**

**Emergency tel:** +44 (0) 113 232 2600

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification under CLP:** Aquatic Chronic 3: H412; Eye Dam. 1: H318; Skin Irrit. 2: H315; -: EUH208

**Most important adverse effects:** Contains 3-iodo-2-propynyl butylcarbamate. May produce an allergic reaction. Causes skin irritation. Causes serious eye damage. Harmful to aquatic life with long lasting effects.

**2.2. Label elements**

**Label elements:**

**Hazard statements:** EUH208: Contains 3-iodo-2-propynyl butylcarbamate. May produce an allergic reaction.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H412: Harmful to aquatic life with long lasting effects.

**Hazard pictograms:** GHS05: Corrosion



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# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 2

**Signal words:** Danger

**Precautionary statements:** P264: Wash hands thoroughly after handling.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352: IF ON SKIN: Wash with plenty of water.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310: Immediately call POISON CENTER/doctor.  
P362+P364: Take off contaminated clothing and wash it before reuse.  
P501: Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS) - REACH registered number(s): 01-2119467170-45

EINECS	CAS	PBT / WEL	CLP Classification	Percent
265-155-0	64742-52-5	Substance with a Community workplace exposure limit.	-	50-70%

ALKOXYAMINE - REACH registered number(s): 01-2119488930-28

203-868-0	111-42-2	-	Acute Tox. 4: H302; Skin Irrit. 2: H315; Eye Dam. 1: H318; STOT RE 2: H373	1-10%
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ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO) - REACH registered number(s): 01-2119489407-26

500-236-9	68920-66-1	-	Skin Irrit. 2: H315; Aquatic Chronic 2: H411	1-10%
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ALKENYL ALKANOL AMIDE - REACH registered number(s): 01-2119968565-22

271-653-9/700-972-2	68603-38-3	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Chronic 2: H411	1-10%
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3-iodo-2-propynyl butylcarbamate

259-627-5	55406-53-6	-	Acute Tox. 3: H331; Acute Tox. 4: H302; STOT RE 1: H372; Eye Dam. 1: H318; Skin Sens. 1: H317; Aquatic Acute 1: H400; Aquatic Chronic 1: H410	<1%
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## Section 4: First aid measures

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# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 3

## 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

**Ingestion:** Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so.

## 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

## 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Carbon dioxide. Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder. Suitable extinguishing media for the surrounding fire should be used.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

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# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 4

## 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

## 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Hazardous ingredients:**

ALKOXYAMINE

**Workplace exposure limits:**

**Respirable dust**

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	-	-	3 ppm	-

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Protective gloves.

**Eye protection:** Tightly fitting safety goggles. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Environmental:** No special requirement.

## Section 9: Physical and chemical properties

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# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 5

## 9.1. Information on basic physical and chemical properties

<b>State:</b> Liquid	
<b>Colour:</b> Yellow-brown	
<b>Odour:</b> Characteristic odour	
<b>Evaporation rate:</b> Negligible	
<b>Oxidising:</b> Non-oxidising (by EC criteria)	
<b>Solubility in water:</b> Miscible	
<b>Viscosity:</b> Viscous	
<b>Boiling point/range°C:</b> 100	<b>Melting point/range°C:</b> No data available.
<b>Flammability limits %: lower:</b> No data available.	<b>upper:</b> No data available.
<b>Flash point°C:</b> > 100	<b>Part.coeff. n-octanol/water:</b> No data available.
<b>Autoflammability°C:</b> > 200	<b>Vapour pressure:</b> No data available.
<b>Relative density:</b> 0.95	<b>pH:</b> No data available.
<b>VOC g/l:</b> 0	

## 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat. Direct sunlight. Flames.

### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

[cont...]

# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 6

## Hazardous ingredients:

### MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS)

DERMAL	RBT	LD50	>5000	mg/kg
ORAL	RAT	LD50	>5000	mg/kg

### ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

ORAL	RAT	LD50	> 2000	mg/kg
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### ALKENYL ALKANOL AMIDE

DERMAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>3000	mg/kg

## Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

## Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Other information:** Not applicable.

## Section 12: Ecological information

### 12.1. Toxicity

#### Hazardous ingredients:

##### ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

FISH	96H LC50	10 - 100	mg/l
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##### ALKENYL ALKANOL AMIDE

DAPHNIA	48H EC50	55	mg/l
FISH	96H LC50	1460	mg/l

### 12.2. Persistence and degradability

**Persistence and degradability:** Biodegradable in part only.

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# SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 7

## 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

## 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

## 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

## 12.6. Other adverse effects

**Other adverse effects:** Harmful to aquatic organisms. Harmful to soil organisms. Harmful to flora. Harmful to fauna.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**Recovery operations:** Not applicable.

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and s.3:** EUH208: Contains <name of sensitising substance>. May produce an allergic reaction.

H302: Harmful if swallowed.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

[cont...]

## SAFETY DATA SHEET

ULTRACUT EVO 250

Page: 8

H318: Causes serious eye damage.

H319: Causes serious eye irritation.

H331: Toxic if inhaled.

H372: Causes damage to organs ({{{0}}|message=<or state all organs affected, if known>|filter=(\_)?ORGAN\_.+}}}) through prolonged or repeated exposure ({{{1}}|message=<state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>|filter=(\_)?EXP\_ROUTE\_.+}}}).

H373: May cause damage to organs ({{{0}}|message=<or state all organs affected, if known>|filter=(\_)?ORGAN\_.+}}}) through prolonged or repeated exposure ({{{1}}|message=<state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>|filter=(\_)?EXP\_ROUTE\_.+}}}).

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

H411: Toxic to aquatic life with long lasting effects.

H412: Harmful to aquatic life with long lasting effects.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.