



**SAFETY DATA SHEET**  
RTD CLEAN CUT

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Compilation date: 08/12/2014

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Revision No: 12

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name:** RTD CLEAN CUT

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Use of substance / mixture:** Lubricant for reaming, tapping and drilling.

**1.3. Details of the supplier of the safety data sheet**

**Company name:** ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

**Tel:** +44 (0) 113 232 2700

**Fax:** +44 (0) 113 232 2740

**Email:** [customer-service@rocol.com](mailto:customer-service@rocol.com)

**1.4. Emergency telephone number**

**Emergency tel:** +44 (0) 113 232 2600

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification under CLP:** Eye Irrit. 2: H319

**Most important adverse effects:** Causes serious eye irritation.

**2.2. Label elements**

**Label elements:**

**Hazard statements:** H319: Causes serious eye irritation.

**Hazard pictograms:** GHS07: Exclamation mark



**Signal words:** Warning

**Precautionary statements:** P264: Wash hands thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove

[cont...]

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contact lenses, if present and easy to do. Continue rinsing.

P337+P313: If eye irritation persists: Get medical advice/attention.

P501: Dispose of contents/container to local/national/international regulations.

## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE

EINECS	CAS	PBT / WEL	CLP Classification	Percent
Polymer	-	-	Aquatic Chronic 3: H412	10-30%

CARBOXYMETHYLATED POLYGLYCOL ETHER - REACH registered number(s): EXEMPT - POLYMER

-	57635-48-0	-	Skin Irrit. 2: H315; Eye Dam. 1: H318	1-10%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

**Ingestion:** Wash out mouth with water.

**Inhalation:** Not applicable.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Carbon dioxide. Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder. Suitable extinguishing media for the surrounding fire should be used.

[cont...]

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## 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

## 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**Suitable packaging:** Should be kept in original packaging

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

[cont...]

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## 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Protective gloves.

**Eye protection:** Tightly fitting safety goggles. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Environmental:** No data available

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-brown

**Odour:** Characteristic odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Soluble

**Viscosity:** Viscous

**Boiling point/range°C:** 100

**Melting point/range°C:** No data available.

**Flammability limits %: lower:** No data available.

**upper:** No data available.

**Flash point°C:** > 100

**Part.coeff. n-octanol/water:** No data available.

**Autoflammability°C:** > 200

**Vapour pressure:** No data available.

**Relative density:** 1.07

**pH:** No data available.

**VOC g/l:** 0

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat. Flames. Direct sunlight.

[cont...]

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## 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

## 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Hazardous ingredients:**

**OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE**

DERMAL	RBT	LD50	> 2000	mg/kg
ORAL	RAT	LD50	> 5000	mg/kg

**Relevant hazards for product:**

Hazard	Route	Basis
Serious eye damage/irritation	OPT	Hazardous: calculated

### Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Other information:** Not applicable.

## Section 12: Ecological information

### 12.1. Toxicity

**Hazardous ingredients:**

**OXIRANE, METHYL-, POLYMER WITH OXIRANE, MONOBUTYL ETHER, PHOSPHATE**

ALGAE	96H ErC50	99	mg/l
DAPHNIA	48H EC50	216	mg/l
FISH	96H LC50	160	mg/l

### 12.2. Persistence and degradability

**Persistence and degradability:** Biodegradable in part only.

[cont...]

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## 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

## 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

## 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

## 12.6. Other adverse effects

**Other adverse effects:** The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**Recovery operations:** No data available

**Waste code number:** 12 01 99

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

Compiled in accordance with REACH.

**Phrases used in s.2 and s.3:** H315: Causes skin irritation.

H318: Causes serious eye damage.

[cont...]

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H319: Causes serious eye irritation.

H412: Harmful to aquatic life with long lasting effects.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.